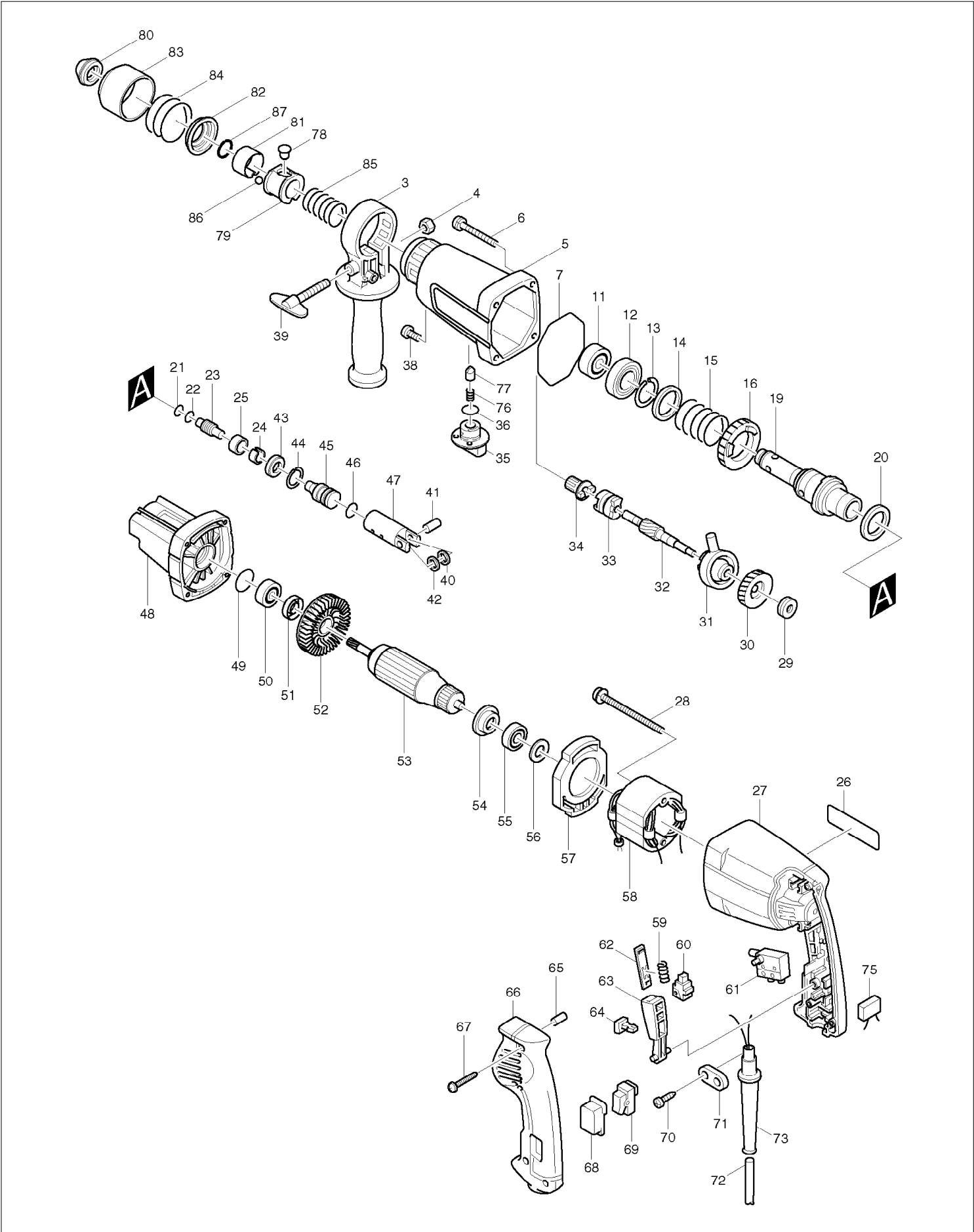


# SERVICE DRAWING

MODEL NO. HR2400



# SPARE PARTS LIST

MODEL NO. HR2400

ITEM	PART NO.	DESCRIPTION	QTY	NOTE
003	134715-8	GRIP ASS'Y INC. 4,39	1	
004	931302-2	HEX. NUT M6	1	
005	*****	*****	***	*****
006	911273-9	PAN HEAD SCREW M5X50	4	
007	213720-9	O RING 67	1	
011	211323-3	BALL BEARING 6904LLU	1	
012	213418-8	OIL SEAL 28	1	
013	231954-2	RING SPRING 28	1	
014	267110-8	FLAT WASHER 31	1	
015	233060-9	COMPRESSION SPRING 31	1	
016	226260-8	SPUR GEAR 46	1	
019	*****	*****	***	*****
020	267105-1	FLAT WASHER 29	2	
021	213063-9	O RING 10	1	
022	213063-9	O RING 10	1	
023	*****	*****	***	*****
024	321915-1	IDLER	1	
025	262038-5	RUBBER RING 17	1	
026	857141-1	NAME PLATE HR2400	1	
027	415415-2	MOTOR HOUSING	1	
028	911581-8	PAN HEAD SCREW M4X55	2	
029	212040-8	THRUST NEEDLE BEARING 819	1	
030	*****	*****	***	*****
031	*****	*****	***	*****
032	322588-3	CAM SHAFT	1	
033	322652-0	CLUTCH	1	
034	226259-3	SPUR GEAR 10	1	
035	415372-4	CHANGE LEVER	1	
036	213265-7	O RING 17	1	
038	251392-2	+ PAN HEAD SCREW M4	1	
039	265715-8	SCREW 6X40	1	
040	267104-3	FLAT WASHER 12	1	
041	321916-9	PISTON JOINT	1	
042	267104-3	FLAT WASHER 12	1	
043	267109-3	FLAT WASHER 13.5	1	
044	231953-4	RING SPRING 23	1	
045	322587-5	STRIKER	1	
046	213214-4	O RING 16	1	
047	316450-2	PISTON CYLINDER	1	
048	159653-3	GEAR HOUSING COVER INC. 49	1	
049	213385-7	O RING 24	1	
050	211051-0	BALL BEARING 609LLB	1	
051	213112-2	OIL SEAL 12	1	
052	241850-6	FAN 60	1	
053	515163-4	ARMATURE ASS'Y 220V INC. 52,54,55	1	
054	681625-5	INSULATION WASHER	1	
055	211031-6	BALL BEARING 608LLB	1	
056	253192-6	FLAT WASHER 14	1	
057	415127-7	BAFFLE PLATE	1	
058	625158-0	FIELD 220V	1	
059	231457-6	COMPRESSION SPRING 3	1	
060	191955-1	A.C. CARBON BRUSH CB-417	1	
061	651919-2	SWITCH SGE106CV-1P	1	
062	415117-0	LOCK PLATE	1	
063	415120-1	SWITCH LEVER	1	
064	415118-8	LOCK BUTTON	1	
065	263002-9	RUBBER PIN 4	2	
066	152416-6	HANDLE COVER	1	

# SPARE PARTS LIST

MODEL NO. HR2400

ITEM	PART NO.	DESCRIPTION	QTY	NOTE
		INC. 65		
067	265995-6	TAPPING SCREW 4X18	4	
068	421460-7	DUST COVER	1	
069	651556-2	SWITCH VLX11	1	
070	265995-6	TAPPING SCREW 4X18	2	
071	*****	*****	***	*****
072	665865-3	POWER SUPPLY CORD 1.0-2-2.5	1	
073	682516-3	CORD GUARD 9.3-85	1	
075	645200-1	NOISE SUPPRESSOR	1	
076	231288-3	COMPRESSION SPRING 6	1	
077	322653-8	PUSH CONE	1	
078	*****	*****	***	*****
079	*****	*****	***	*****
080	*****	*****	***	*****
081	*****	*****	***	*****
082	344574-4	SPRING GUIDE	1	
083	*****	*****	***	*****
084	*****	*****	***	*****
085	233202-5	COMPRESSION SPRING 20	1	
086	*****	*****	***	*****
087	*****	*****	***	*****
A01	321144-6	DEPTH GAUGE	1	
A02	*****	*****	***	*****
E07	*****	*****	***	*****